



# Operating manual

RITMO L FC-230V plus mixing pump

Part 2 Overview, operation and service



Item no. of the operating manual:

00627846



Read the operating manual prior to starting any work!

Item no. of the machine parts lists	
RITMO L FC-230V plus – B 4-2, 1 Ph, 50 Hz, 2.4 kW with 20 m water/air hose and accessories	Item no.: 00621067
RITMO L FC-230V plus – B 4-2, 1 Ph, 50 Hz, 2.4 kW with AV 3000 and accessories	Item no.: 00640780
RITMO L FC-230V plus – SD 6-3, 1 Ph, 50 Hz, 2.4 kW without accessories	Item no.: 00654331
RITMO L FC-230V plus – B 4-2, 1 Ph, 50 Hz, 2.4 kW without accessories	Item no.: 00654543
RITMO L FC-230V plus – SD 6-3, 1 Ph, 50 Hz, 2.4 kW with accessories	Item no.: 00657443
RITMO L FC-230V plus – B 4-2, 1 Ph, 50 Hz, 2.4 kW with accessories	Item no.: 00659504
RITMO L FC-230V plus – B 4-2, 1 Ph, 50 Hz, 2.4 kW with RONDO DN25 - 5 m and accessories	Item no.: 00659512
RITMO L FC-230V plus – B 4-2, 1 Ph, 50 Hz, 2.4 kW, without compressor, without accessories	Item no.: 00659513
RITMO L FC-230V turbo, 1 Ph, 50 Hz, 2.4 kW with accessories	Item no.: 00659515
RITMO L FC-230V plus – B 4-2, 1 Ph, 50 Hz, 2.4 kW with fine plaster spraying nozzle DN25 S14 600-30° Geka and accessories	Item no.: 00659516
RITMO L FC-230V plus – SD 6-3 soft, 1 Ph, 50 Hz, 2.4 kW with accessories	Item no.: 00662714
RITMO L FC-230V plus – SD 6-3 soft, 1 Ph, 50 Hz, 2.4 kW without accessories	Item no.: 00662730
RITMO L FC-230V plus – B 4-2, 1 Ph, 50 Hz, 2.4 kW for floor scraper with accessories, without air compressor	Item no.: 00669671
RITMO L FC-230V plus screed, 1 Ph, 50 Hz, 2.4 kW with accessories	Item no.: 00671444
RITMO L FC-230V plus screed, 1 Ph, 50 Hz, 2.4 kW without accessories	Item no.: 00671445



## About us

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## General information

### 1 General information

#### 1.1 Information regarding the operating manual

- This operating manual provides important information and instructions on the correct use of the machine. A prerequisite for safe working is the observance of all stated safety guidelines and instructions.
- Furthermore, the local accident prevention guidelines and general safety instructions for the application area of the device are to be adhered to.
- Read the operating manual thoroughly before starting any work! It is a part of the product and has to be kept near the device and easily accessible to the personnel at all times.
- If the device is given to third parties, also include the operating manual.
- The figures in this manual are for presentation purposes of facts, not necessarily to scale and may slightly differ from the actual model of the device.

#### 1.2 Division

The operating manual is divided into 2 books:

- Part 1 Safety/drinking water protection

General safety instructions mixing pumps/conveying pumps

Item no.: 00172709

- Part 2 Overview, operation and service (this manual).

#### **WARNING**



#### **Danger of injury due to incorrect operation!**

Improper operation may lead to serious damage to persons and property.

- To ensure safe and proper operation of the machine, all parts of the operating manual must be read before starting work; all parts together are considered to be a single operating manual.

#### 1.3 Display of safety and warning notices

In this manual, safety and warning notices are used in conjunction with signal words to raise safety awareness, indicate degrees of danger and explain safety measures.

Such safety and warning information may also be attached to the product in the form of signs, stamps or stickers.



### Structure of the safety and warning notices

All safety and warning notices consist of:

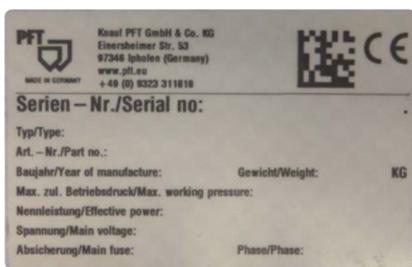
- The danger sign and signal word
- Information on the nature of the hazard
- Information on the source of the hazard
- Information on possible consequences of disregarding the hazard
- Measures to avert the hazard

Danger sign	Signal word	Significance
	Danger	Death or serious injury will occur if you do not take the precautions described.
	Warning	Death or serious injury may occur if you do not take the precautions described.
	Caution	Minor injury may occur if you do not take the precautions described.
	Note	Property damage may occur if you do not take the precautions described.
	Tip	An important piece of information about the product or the particular section of the manual to which special attention is to be drawn.

## 1.4 Keep the manual for future reference

The operating manual has to be available during the whole service life of the product.

## 1.5 Name plate



The following details can be found on the name plate:

- Manufacturer
- Type
- Year of manufacture
- Machine number
- Permissible operating pressure

Figure 1: Name plate

## General information



### 1.6 EC Declaration of Conformity

Company: Knauf PFT GmbH & Co. KG  
Einersheimer Straße 53  
97346 Iphofen  
Germany

declares under our sole responsibility that the machine:

**Type of machine:** RITMO L

**Type of equipment:** Mixing pump

**Serial number:**

**Guaranteed sound power level:** 78 dB

is in conformity with the following CE directives:

- Outdoor Directive (2000/14/EC),
- Machinery Directive (2006/42/EC),
- Electromagnetic Compatibility Directive (2014/30/EU),.

Operative Conformity Assessment according to Outdoor Directive 2000/14/EC:

Internal production control as per article 14 paragraph 2 in connection with annex V.

This declaration only refers to the machine in the state in which it has been placed on the market. Parts subsequently added by the user and/or subsequent interventions are not covered. This declaration ceases to be valid if the product is converted or changed without consent.

Person authorised to compile the relevant technical documentation:

- (Dipl. in Industrial Engineering, University of Applied Sciences) Michael Duelli, Einersheimer Straße 53, 97346 Iphofen.

The technical documentation is available from:

- Knauf PFT GmbH & Co. KG, Technical Department, Einersheimer Straße 53, 97346 Iphofen.

Iphofen

Dr York Falkenberg  
Managing Director

Town/city

Name and signature

Details of signatory

## 1.7 Quality Control sticker



Figure 2: Quality Control sticker

The following details can be found on the Quality Control sticker:

- CE confirmed as per EU directives
- Serial no / serial number
- Controller / signature
- Date of control

## 1.8 Intended use

### 1.8.1 Purpose of fitting block

The fitting block has been designed and constructed only for the intended use described below.

#### NOTE



#### Application range!

Primary use for water and neutral, non-adhesive liquids. Also suitable for air and neutral non-flammable gases.

- Maximum operating pressure (initial pressure) 16 bar.
- After-pressure infinitely adjustable from 1.5 to 6 bar.
- Smallest possible initial pressure 2.5 bar.
- Minimum pressure gradient (initial/after-pressure) 1 bar.
- Maximum media and ambient temperature 75 °C.
- Assembly position as desired, preferable vertical.

### 1.8.2 Purpose of solenoid valve

#### NOTE



#### Application range!

Solenoid valves for liquid and gaseous media, aggressive or neutral, can be used in various temperature and pressure ranges

Type 6213 is a 2/2 way solenoid valve with straight passage, normally closed, with a permanently coupled membrane system. It switches from 0 bar and is universal in use for liquids. A minimum differential pressure of 0.5 bar is necessary for complete opening.

## General information

### 1.8.3 Purpose of flowmeter

#### NOTE



##### Application range!

The flowmeter serves for measuring the volume of transparent liquid and gas flows in closed pipes. Optionally, the flowmeter can also be used for flow monitoring.

#### ⚠ CAUTION



##### Danger due to improper use!

Any use beyond the specified purpose of use and/or any other form of use of the flowmeter can lead to dangerous situations.

Therefore:

- Only use the flowmeter as intended.
- Always adhere to the usage directives of the material manufacturer.
- Strictly follow all instructions in this operating manual.

We accept no responsibility for damages caused by improper or unauthorised use.

The operator of the device is solely responsible for any damage arising from improper use.

### 1.8.4 Intended purpose of booster pump

#### NOTE



The PFT pressure booster pump only serves for pumping clean water, recommended for water relatively polluted with impurities and chemically non-aggressive liquids. Media with fibrous and abrasive constituents must be avoided.

Its use is subject to the regulations of the local legislation.

### 1.8.5 Purpose of air compressor

The air compressor has been designed and constructed only for the intended use described in this document.

#### NOTE



The air compressor is only intended for generating compressed air and may only be used with connected work devices. Any other use or use beyond what is specified, such as with freely accessible and/or open hoses and pipelines, is deemed to be not for the intended purpose. Connected implements or components are to be designed for the maximum generated pressure of 5.5 bar.

The air compressor is to be used only in technically perfect condition, as well as for its intended use and while taking into account the safety and hazard information in the operating manual!

In particular faults that can impair safety must be rectified immediately before the compressor is put back into operation.

#### 1.8.5.1 Safety devices of air compressor

#### WARNING



#### **Danger to life due to non-functioning safety equipment!**

Safety equipment ensures highest level of safety in operation. Even if safety devices make work processes more complicated, they must never be disabled. Safety is only assured when the safety devices are intact.

Therefore:

- Check that the safety devices and functional and correctly installed before starting work.
- Use safety equipment at all times.
- Do not obstruct access to safety systems such as EMERGENCY STOP pushbuttons, emergency off buttons, pull cords etc.

### 1.8.5.2 General setup of the air compressor

The air compressor corresponds to the national and international safety regulations and can therefore also be used in damp rooms or in the open air. Areas with as clean and dry air as possible should be preferred. Make sure that the air compressor can suck in the air unimpeded. This applies in particular when an installation is intended.

The air compressor must be set up so that no hazardous admixtures, such as solvents, vapours, dusts or other harmful substances, can be sucked in. The device should be positioned only in rooms where the hazard of a potentially explosive atmosphere is not given.

### 1.8.5.3 Hot surfaces on the air compressor

General information

#### **WARNING**



#### **Risk of injury due to hot surface!**

Surface temperatures can reach up to 100 °C during operation of the air compressor.

- Therefore, always ensure that the air compressor does not come into contact with exposed body parts during use as well as for some time after use, depending on the temperature.

## 2 Technical data

### 2.1 General information



Figure 3: Dimension sheet in mm

Detail	Value	Unit
Empty weight approx.	133	kg
Length	915	mm
Width	600	mm
Height	1450	mm

#### Individual weights

Detail	Value	Unit
Chassis with frame	64	kg
Motor with tilt flange	30	kg
Material hopper	18	kg

#### Material hopper dimensions

Detail	Value	Unit
Filling height	930	mm
Material hopper volume	45	l

## Technical data

### 2.2 Connection values of water



Figure 4: Water connection

Detail	Value	Unit
Operating pressure, min.	2.5	bar
Connection	½	inch

### 2.3 Operating conditions

#### Environment

Detail	Value	Unit
Temperature range	2 - 45	°C
Relative humidity, max.	80	%

#### Duration

Detail	Value	Unit
Max. operating time at a stretch	8	hours

#### Electrical 230V

Detail	Value	Unit
Voltage, alternating current 50 Hz	230	V
Power consumption, max.	9	A
Fuse protection	16	A
Pump motor current consumption	8.7	A
Power input, max.	2.5	kW
Drive pump motor	2.4	kW
Air compressor	0.35	kW
Vibrating unit	0.045	kW
Pump motor speed range	74 - 492	Rpm

### 2.4 Capacity values, pump unit B 4–2 wf

#### Pump capacity B 4–2 wf

Detail	Value	Unit
Delivery rate infinitely adjustable	2 - 14	l/min
Operating pressure, maximum	20	bar
Maximum grain size	2	mm
Feed range *, max. with 25 mm Ø	20	m

\* Reference value depending on conveying height, pump condition and version, mortar quality, composition and consistency



## 2.5 Capacity values, pump unit SD 6–3 soft

### Pump capacity SD 6–3 soft

Detail	Value	Unit
Delivery rate infinitely adjustable	4 - 25	l/min
Operating pressure, maximum	18	bar
Maximum grain size	3	mm
Feed range *, max. with 25 mm Ø	20	m

\* Reference value depending on conveying height, pump condition and version, mortar quality, composition and consistency

## 2.6 Capacity values, pump unit SD 6–3

### Pump capacity SD 6–3

Detail	Value	Unit
Delivery rate infinitely adjustable	4 - 25	l/min
Maximum operating pressure	25	bar
Maximum grain size	3	mm
Feed range *, max. with 25 mm Ø	20	m

\* Reference value depending on conveying height, pump condition and version, mortar quality, composition and consistency

### Compressor output for DT4.8

Detail	Value	Unit
Compressor output	0.080	Nm <sup>3</sup> /min

## 2.7 Sound power level

Guaranteed sound power level  $L_{WA}$

■ 78 dB(A)

## 2.8 Vibrations

Weighted effective value of acceleration to which the upper body parts are exposed <2.5 m/s<sup>2</sup>

## 2.9 EMC test

The machine has been EMC tested and complies with the strict requirements of EMC Directive filter class B.

The control box is equipped with a network filter.

## Transport, packing and storage

### 3 Transport, packing and storage

#### 3.1 Safety instructions for transport

##### Improper transport

#### NOTE



#### Damage from improper transport!

Improper transport may cause substantial property damage.

Therefore:

- When unloading the packages on delivery, as well as transport within the company, pay attention and observe the symbols and instruction on the package.
- Use only the specified anchorage points.
- Remove packaging only shortly before the assembly.

##### Suspended loads

#### ⚠ WARNING



#### Danger to life from suspended loads!

When lifting heavy loads, there is danger to life from falling parts or uncontrolled swinging parts.

Therefore:

- Never step under suspended loads.
- Observe the instructions regarding the provided anchorage points.
- Do not attach to projecting machine parts or eyelets of attached components and ensure safe fit of the sling gear.
- Only use approved lifting gear and accessories with a sufficient load-bearing capacity.
- Do not use torn or frayed ropes and belts.
- Do not lay ropes and belts over sharp edges and corners, do not knot or twist.
- When ropes and chains are used in construction operations, the provisions contained in the accident prevention regulation "Load suspension devices in lifting gear operations" (VBG 9a) should be complied with. The following sections contain instructions for scenarios in which ropes and chains are used as lifting means.



### 3.2 Transport inspection

On receipt check the delivery immediately for completeness and transport damage.

In case of externally visible transport damage, proceed as follows:

- Do not accept the delivery or under reserve only.
- Note the extent of damage on the transport documentation or on the delivery note of the carrier.
- Initiate complaint process.

#### NOTE



Report any defect as soon as it is detected. Claims for damages can be asserted only within the valid warranty period.

### 3.3 Packaging

#### For packaging

The individual packages have to be packed in accordance with the transport conditions to be expected. Only environmentally-friendly materials were used for the packaging.

The packaging should protect the individual components until the assembly from transport damage, corrosion and other damage. Therefore do not destroy the packaging and remove only shortly before the assembly.

#### Handling packaging materials

If no agreement for the recovery of the packaging has been made, separate materials according to type and size and reuse or recycle.

#### NOTE



#### **Environmental damage due to incorrect disposal!**

Packaging materials are valuable raw materials and in many cases they can be reused or reconditioned and recycled.

- Dispose of packaging materials in an environmentally-friendly way.
- Observe the applicable local disposal regulations. If required hand over the disposal to a specialist.

## Transport, packing and storage

### 3.4 Closing the motor tilt flange



Figure 5: Closing the motor tilt flange

#### ⚠ CAUTION



#### Danger of crushing at the motor tilt flange!

There is a danger of crushing injuries when closing the motor tilt flange.

- Never reach into the closing range of the motor tilt flange.

#### 3.4.1 Closing the snap lock before transport

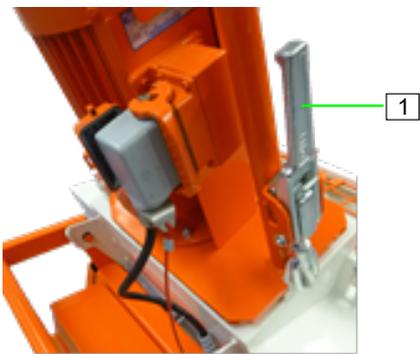


Figure 6: Closing the quick closure

#### ⚠ CAUTION



Generally make sure that the snap lock (1) on the gear motor and on the material hopper is closed when the machine is moving.

### 3.5 Transport in individual parts



Figure 7: Opening the rotary bolt

To make transport easier, disassemble the machine into its individual components. Into the units mixing tube with material hopper and pump, gear motor with tilt flange and chassis.

1. Release cable and hose connections.
2. Open rotary bolt (1).
3. Remove mixing tube with material hopper from the chassis.



Figure 8: Individual parts



### 3.6 Transport by car



Figure 9: Transport

#### ⚠ CAUTION



##### Risk injury due to unsecured load!

All persons involved in the loading are responsible for securing the load properly during road transport. The relevant vehicle driver is responsible for the operational loading.

### 3.7 Transporting a running machine

#### ⚠ CAUTION



##### Danger of injury from discharged mortar!

Injuries to face and eyes can occur.

Therefore:

- Before opening the couplings ensure that there is no more pressure on the hoses (observe display at mortar manometer).

Carry out the following steps before beginning the transport:

1. First unplug the mains cable.
2. Undo all other cable connections, water supply lines and hoses.
3. Remove loose parts during crane transport.
4. Start transport.

## Description

### 4 Description

#### 4.1 Overview

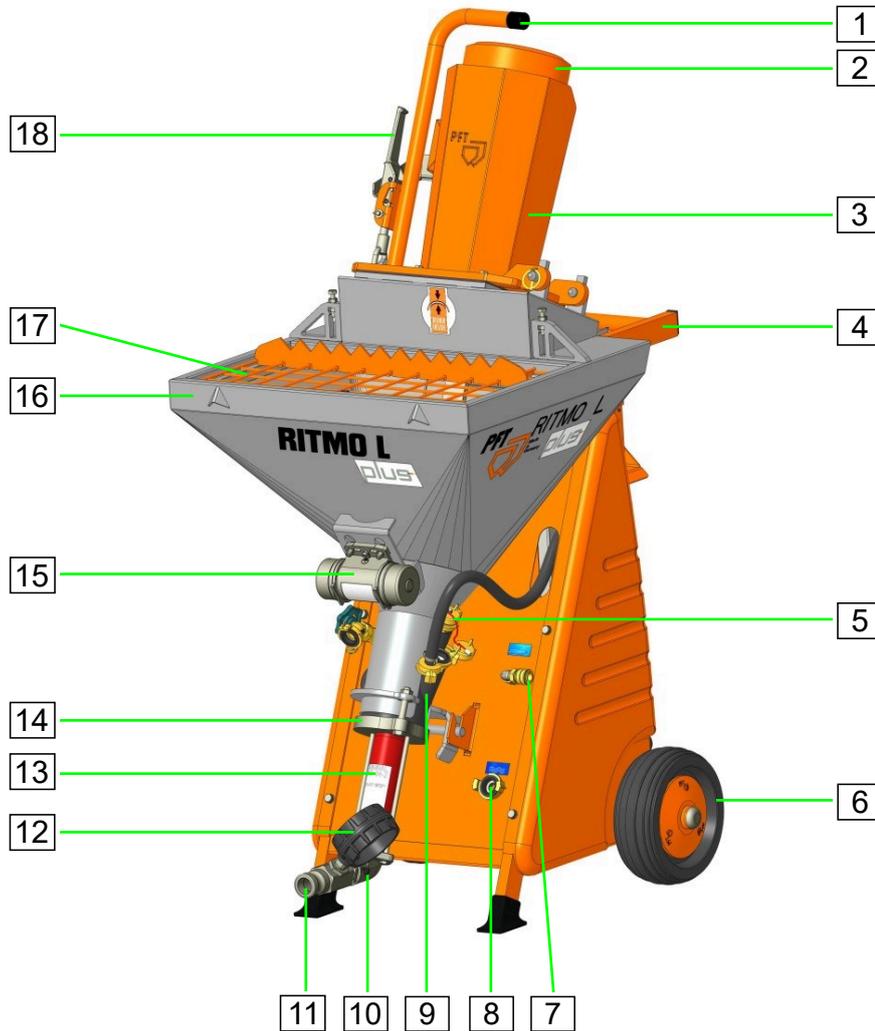


Figure 10: Table of the assembly groups

[1] Motor protection handle	[2] Gear motor
[3] Motor guard plate	[4] Slider handle
[5] Water supply to mixing tube	[6] Wheel
[7] Compressed air connection for the spray gun	[8] Water inlet
[9] Rubber mixing section	[10] Pressure flange
[11] Connection for mortar hose	[12] Mortar pressure gauge
[13] Pump unit	[14] Suction flange
[15] Vibrating unit	[16] Material hopper
[17] Protective grille with sack opener	[18] Quick fastener

### 4.1.1 Overview of rear

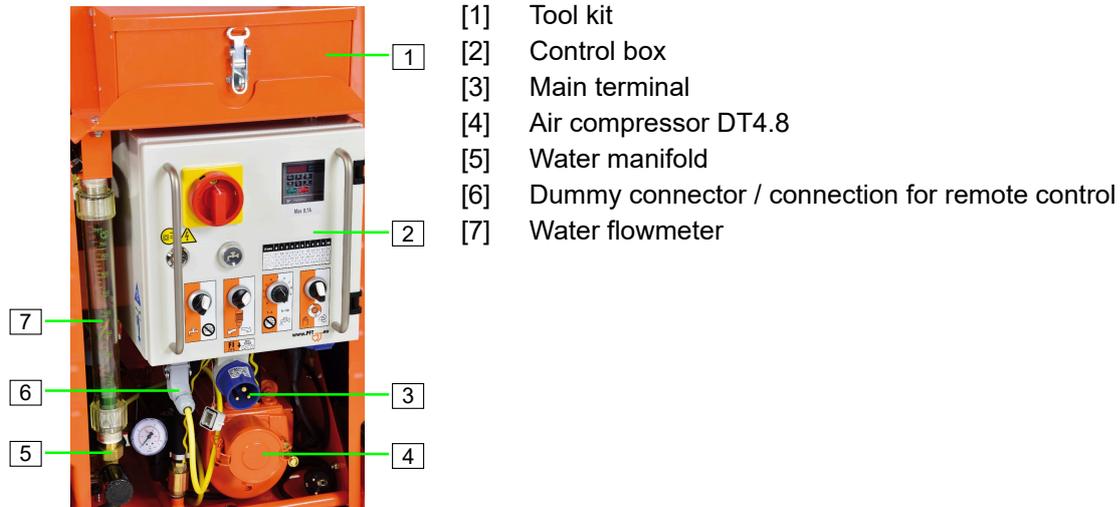


Figure 11: Overview from behind

## 4.2 Brief description of RITMO L plus



The compact mixing pump RITMO L plus with 230V AC drive, specially developed for pumping, spraying and applying machinable dry mortar, pastes and much more up to 2/3 mm grain size.

The pump output can be adjusted infinitely electronically, depending on requirements.

The machine consists of portable single components of handy dimensions and light weight that allow fast and convenient transport.

Figure 12: RITMO L plus

## Description

### 4.3 Flowability / flow characteristics



- The pump unit B 4–2 wf can be used up to 20 bar operating pressure.
- The pump unit SD 6–3 can be used up to 25 bar operating pressure.
- The pump unit SD 6–3 soft can be used up to 18 bar operating pressure.
- The possible conveying distance depends mainly on the flowability of the material.
- If 18, 20 bar or 25 bar operating pressure are exceeded the mortar hose length has to be reduced.
- To avoid machine breakdowns and excessive wear on pump motor, mixing shaft and pump, always use original PFT spare parts such as:
  - PFT rotors
  - PFT stators
  - PFT mixing shaft
  - PFT mortar hoses
- These are compatible with each other and form a constructive unit with the machine.
- Non-compliance does not only cause loss of guarantee, but also bad mortar quality is to be expected.

### 4.4 Description of assemblies

The PFT RITMO L plus mixing pump consists of the main components described in the following chapters.

#### 4.4.1 Material container with gear motor and pump unit



- Gear motor with tilt flange, mixing tube with material container, vibrating unit and pump unit B 4-2 wf / SD 6-3 / SD 6-3 soft.
- The gear motor with tilt flange can also be removed from the material hopper for transport.

Figure 13: Material hopper assembly

#### 4.4.2 Gear motor



- Gear motor 2.4 kW with tilt flange and protective tube.

Figure 14: Gear motor subassembly

#### 4.4.3 Chassis with air compressor and control box



- Chassis with water manifold, control box and air compressor.

Figure 15: Chassis assembly

#### 4.4.4 Control box



- [1] Sight glass for frequency converter
- [2] Potentiometer for motor speed / material volume
- [3] Selector switch Vibrating unit "ON / OFF"
- [4] Pump motor selector switch
- [5] Selector switch Operation with water (as mixing pump), without water (only as pump)
- [6] Water supply button
- [7] The master switch is also the emergency-stop switch

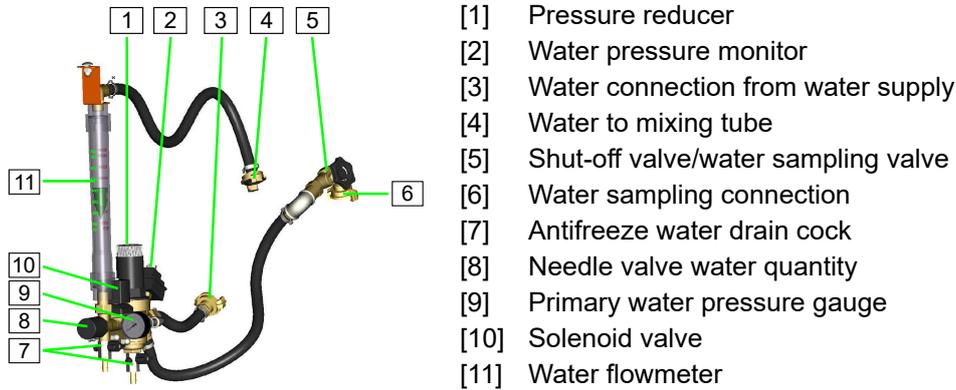


- [8] Safety socket for air compressor connection
- [9] Safety socket for vibrating unit connection
- [10] Dummy connector / connection for remote control
- [11] Main terminal

Figure 16: Assembly unit control box

## Description

### 4.4.5 Water manifold



- [1] Pressure reducer
- [2] Water pressure monitor
- [3] Water connection from water supply
- [4] Water to mixing tube
- [5] Shut-off valve/water sampling valve
- [6] Water sampling connection
- [7] Antifreeze water drain cock
- [8] Needle valve water quantity
- [9] Primary water pressure gauge
- [10] Solenoid valve
- [11] Water flowmeter

Figure 17: Water tap assembly

### 4.4.6 Air compressor DT4.8



- [1] Condenser
- [2] Air to spray gun
- [3] Safety valve up to 1.8 bar
- [4] Air filter
- [5] Non-return valve
- [6] Power connection 230V
- [7] Compressor pressure switch (switches the compressor ON/OFF)
- [8] Pressure control connection
- [9] Air pressure switch (switches the machine ON/OFF)

Figure 18: Air compressor assembly

### 4.4.7 Mortar pressure gauge



Figure 19: Mortar pressure gauge

PFT mortar pressure gauge

#### ⚠ CAUTION

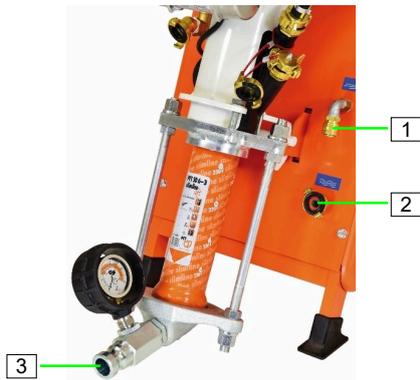


The use of a mortar pressure gauge is recommended for safety-related reasons.

Some advantages of the mortar pressure gauge:

- Exact adjustment of the correct mortar consistency.
- Constant control of the right conveying pressure.
- Early detection of clogging or overload of the pump motor.
- Relieving pressure.
- Durability of pump components
- Is a major contribution to the safety of the operators.

## 4.5 Connections



- [1] Connection air to spray gun
- [2] Connection water supply from mains
- [3] Mortar hose connection on mortar pressure gauge

Figure 20: Connections

## 4.6 Operating modes



Figure 21: Pump motor selector switch

### Pump motor selector switch

The pump motor has three operating modes:

Switch position "0":

- The machine is switched off.

Switch position "right" (latching):

- The machine starts up when the power supply is correctly and completely switched on.

Switch position "left" (spring return):

- The pump motor goes into reverse, thereby relieving the pump and locking other functions.



Figure 22: Water selector switch

### Water selector switch

The RITMO can be used for two application areas:

Switch position "right" (latching):

- The machine is operated without water.  
→ Can be used as a feed pump

Switch position "left" (latching):

- The machine is operated with water.  
→ Use as mixing pump

## Description



Figure 23: Selector switch - Vibrating unit

### Selector switch - Vibrating unit

The vibrating unit can be operated in three different operating modes:

Switch position "0":

- The vibrating unit is switched off.

Switch position "Automatic" (right):

- The vibrating unit runs on automatic, pulse/pause with the pump motor.

Switch position "Manual" (left):

- In the "Manual" position, the vibrating unit runs in continuous operation as long as the selector switch is held in this position.



Figure 24: Potentiometer

### Potentiometer

Potentiometer for motor speed/material volume:

- Turning the potentiometer to the right to a higher number increases the motor speed and thus the delivery rate/material volume.

## 4.7 Pressure booster pump

The PFT pressure booster pump is used predominantly as a high-pressure pump for intermediate connection at the mortar mixer when the water pressure is too low. It can also be used as a primer pump for drawing liquids from containers, for emptying small tanks and ponds, for pumping water out of cellars and for irrigation.

The water supply is automatically ensured from a water tank by the PFT pressure booster pump for the constant water supply to the PFT machine engineering.

A flow pressure of at least 2.5 bar with the machine in operation on the construction side is guaranteed by means of suction from the water reservoir.

### Configuration example

Item no. of pressure booster pump AV1000/1: 00493686



Figure 25: Pressure booster pump



#### Accessories

Item no. 00136619

Figure 26: Suction strainer with stainless steel filter screen, suction hose 1", 2.5m

### 4.8 Accessories



Extension hopper RITMO L plus complete RAL9002

■ Item no. 00612729



Bag squeezer RITMO L plus

■ Item no. 00625970

You can find further accessories on the internet at [www.pft.net](http://www.pft.net) or from your PFT construction machinery dealer.

#### 4.8.1 Accessories for the machine 00621066



Extension cable 3 x 2.5 mm<sup>2</sup>, BLU 3-16 A | BLA 2-16 A - 25 m

■ Item no. 20423420

## Description



### Tool bag of mixing pump RITMO

- Item no. 00097292

Consisting of:

- Double open-ended spanner 13x17 item no. 00137015
- Double open-ended spanner 17x19 item no. 20048512
- Double open-ended spanner 16x18 item no. 00262402
- Double open-ended spanner 24x30 item no. 20048511
- Sponge ball 30 mm fixed item no. 20210500
- Mandrel 4.0 mm diameter item no. 00073670
- Control box double bit 5 mm item no. 20444500
- Strainer screen for Geka coupling (10 items) item no. 20152000



### Mixing tube cleaner B and D pumps

- Item no. 00231970



### Cleaning shaft BIONIK RITMO L plus galvanised

- Item no. 00588832



### Geka coupling 1/2" sleeve (PACKING UNIT = 10 PCS)

- Item no. 20201500

## 4.8.2 Accessories for the machine 00611174

Parts from accessories pack 00246445



### Fine plaster spraying nozzle DN25-360° S10 200 Ewo

- Item no. 00111804



### Cleaner coupling 25V-part LW24 with Geka

- Item no. 20199500



### RONDO DN25 hydraulic connection V-part | Female part

- Item no. 5 m 00021103
- Item no. 15 m 00021101



Air hose DN9 Ewo V-part | Ewo female part 5 / 16 m

- Item no. 5 m 00077240
- Item no. 16 m 00008521



Water hose/air hose DN12 Geka I Geka - 11 m

- Item no. 20211000

### 4.8.3 Accessories for the machine 00621067

Parts from accessories pack 00232031



Fine plaster spraying nozzle DN25-360° S10 600-30° Ewo

- Item no. 00097283



Cleaner coupling 25V-part LW24 with Geka

- Item no. 20199500



RONDO DN25 hydraulic connection V-part | Female part - 15 m

- Item no. 00021101



Air hose DN9 Ewo V-part | Ewo female part 16 m

- Item no. 00008521



Fine plaster nozzle S 12 mm black (PACKING UNIT = 10 PCS)

- Item no. 00062382



Geka coupling 1" internal thread (PACKING UNIT = 10 PCS)

- Item no. 20201100

## Operation

### 5 Operation

#### 5.1 Safety

##### Personal protective equipment

The following protective equipment has to be worn for all operative work:

- Protective clothing
- Protective goggles
- Protective gloves
- Safety shoes
- Hearing protection



*Further protective equipment that is to be worn during particular jobs will be pointed out separately in the warning instructions of this chapter.*

##### Basic information

#### **WARNING**



#### **Danger of injury due to incorrect operation!**

Improper operation may lead to serious damage to persons or property.

Therefore:

- Carry out all operating steps according to the instructions in this user manual.
- Prior to starting your work, ensure that all components are complete and undamaged.
- Prior to starting your work, ensure that all covers and protection devices are installed and work as intended.
- Never operate the machine with defective components and protective devices.
- Never disable protective devices during operation.
- Ensure order and cleanliness in the work area! Loose components and tools on top of one another or lying about pose potential accident risks.
- Increased noise level may cause permanent hearing deficiencies. At close range of the machine 78 dB(A) can be exceeded due to operational conditions. Close range is a distance of less than 5 metres to the machine.

#### 5.1.1 Safety rules

#### **CAUTION**



Observe the regional safety rules for mortar conveyors and mortar guns!

## 5.1.2 Monitoring the machine

### ⚠ WARNING



#### Access by unauthorised persons!

- The machine may only be operated when monitored.

## 5.1.3 Hazardous dusts



Figure 27: Dust protection

### ⚠ WARNING



#### Danger of damage to health!

In the long term, inhaled dust can lead to lung damage or have other adverse health effects.

- Use suitable face protection.

### NOTE



The machine operator or the person working in the dusty area always has to wear a dust protection mask when filling the machine!

The rules of the Committee on Dangerous Substances (AGS) can be found under Technical Rules for Dangerous Substances (TRGS 559).

### 5.1.3.1 DUSTCATCHER RITMO L plus SET



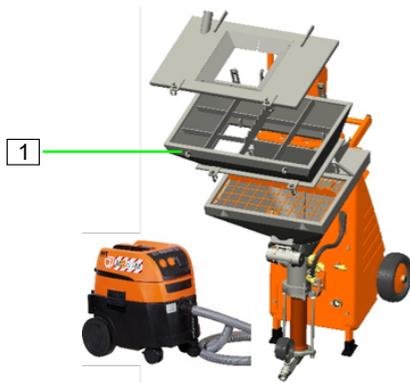
Figure 28: DUSTCATCHER

DUSTCATCHER for RITMO L plus SET item no. 00611177 includes:

- Dust extractor class M - iPulse
- Supplementary set for dust collector M
- Extension hopper DUSTCATCHER for material hopper RITMO L plus

## Operation

### 5.1.3.2 DUSTCATCHER attachment RITMO L plus SET



DUSTCATCHER attachment RITMO L plus SET item no. 00619834 includes:

- Dust extractor class M - iPulse
- Supplementary set for dust collector M
- Dust collecting hood attachment RITMO L plus complete RAL9002
- Without item 1

Figure 29: DUSTCATCHER

### 5.1.4 Mortar pressure gauge



Figure 30: Mortar pressure gauge

#### **⚠ WARNING**



#### **Operating pressure too high!**

Machine parts can open in an uncontrolled manner and injure the operator.

- Do not operate the machine without mortar pressure gauge.
- Only use mortar hoses with a permissible operating pressure of at least 40 bar.
- The burst pressure of the mortar hose must reach at least 2.5 times the value of the operating pressure.

## 5.2 Inspection by machine operator

- Prior to each shift, the machine operator has to examine the effectiveness of the control and safety devices, as well as the proper fitting of the protection devices.
- The safe working condition of construction machinery has to be checked by the machine operator during operation.
- If the safety devices show any defects or if any other defects are detected that compromise a safe operation, the supervisor has to be informed immediately.
- In case of defects that cause harm to persons, the operation of the construction machine has to be stopped to eliminate the defects.

## 5.3 Preparing the machine

Prior to operating the machine carry out the following steps for preparing the machine:

### 5.3.1 Risk of injury due to rotating mixing shaft



Figure 31: Grille cover

#### ⚠ WARNING



#### Rotating mixing shaft!

Risk of injury when reaching into the material hopper.

- The protective grille (1) should not be removed during operation or while preparing the machine.
- Never reach into the running machine.

### 5.3.2 Positioning machine



Figure 32: Positioning machine

Install the machine on stable and even ground and secure it against accidental movements:

- Do not tilt or roll the machine away.
- Place the machine where it cannot be hit by any falling objects.
- The controls must be freely accessible.
- Maintain a clearance of approx. 1.5 metres around the machine.

### 5.3.3 Connecting the power supply



Figure 33: Connect power supply.

1. Only connect the machine to a 230V power supply.

#### ⚠ DANGER



#### Danger to life from electric current!

The electrical connection must be fused correctly:

- Only connect the machine to a power source with permissible 30 mA circuit breaker (RCD) of type B that is sensitive to all currents that are required for the operation of frequency converters.

## Operation

### 5.3.3.1 Connecting the individual connectors



Figure 34: Switching off the pump motor

#### **⚠ WARNING**



#### **Danger to life from rotating parts!**

Improper operation may lead to serious damage to persons or property.

- The respective drive (motors) must be operated only with the control box of the machine.

1. Disconnect the connector plug from the air compressor (1).
2. Turn the pump motor selector switch (2) to the "0" position.
3. Connect motor connecting cable (3) to gear motor.

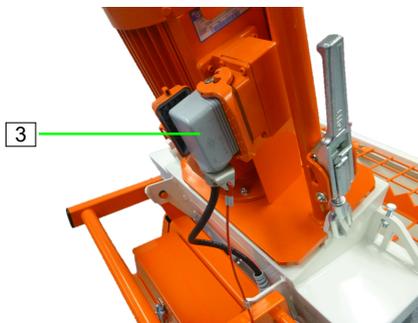


Figure 35: Connecting the motor connecting cable

### 5.3.4 Checking the strainer screen



Figure 36: Checking the strainer screen

1. Unscrew the brass screen cup (1) with outlet tap from the pressure reducer.
2. Check whether the strainer screen (2) in the pressure reducer is clean.

Screen for pressure reducer:

- Item no. 20156000

3. Screw in brass screen cup (1) again.
4. Close all water outlet taps (3).

### 5.3.5 Connecting the water supply

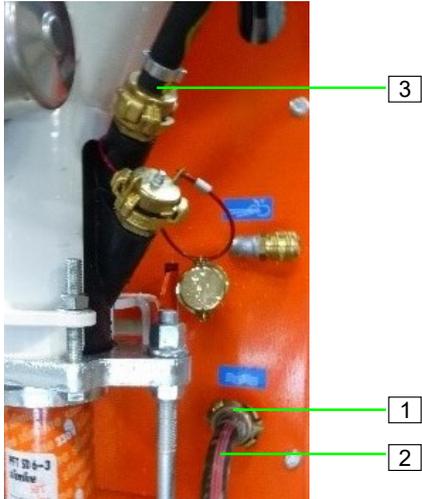


Figure 37: Connecting water supply

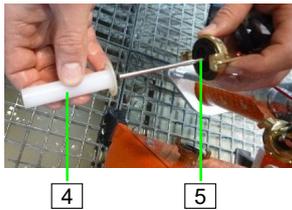


Figure 38: Cleaning the nozzle

1. Check whether the water inlet screen in the water inlet (1) is clean.
2. Clean the water hose (2) from the water supply and bleed.
3. Connect the water hose (2) to the water inlet (1).
4. Remove the water hose (3) from the mixing tube.

#### NOTE



Use only clean water free of solids. The minimum pressure is 2.5 bar when the machine is running.

■ Observe the Drinking Water Protection Ordinance in Part 1

#### NOTE



Never let the pump run dry as this reduces the service life of the pump.

5. Remove nozzle (4) from rubber mixing tube and clean with mandrel (5).

#### NOTE



From a water factor of 500 l/h, the insert nozzle art.-no. 00108423 be removed from the water inlet of the rubber mixing pipe.

### 5.3.5.1 Connection of water from water tank



Figure 39: Pressure booster pump

- Item no. of pressure booster pump AV1000/1 (1): 00493686
- The connected pressure booster pump ensures the required water pressure of at least 2.5 bar.

**NOTE**



When working with water from the barrel, the inlet strainer must be fitted with a filter screen (item no. 00136619)  
(Bleed the booster pump)

**NOTE**



The booster pump must not run dry to avoid any damage!



Figure 40: Suction strainer complete with filter screen

### 5.3.6 Switching on the machine

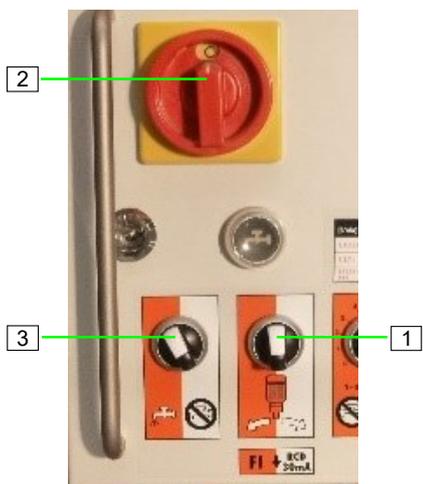


Figure 41: Switching on the machine

1. Turn the pump motor selector switch (1) to the "0" position.
2. Turn main switch (2) to position "I".
3. Turn the water selector switch (3) to the left to the "with water" position.

### 5.3.6.1 Setting the water quantity



Figure 42: Water sampling valve

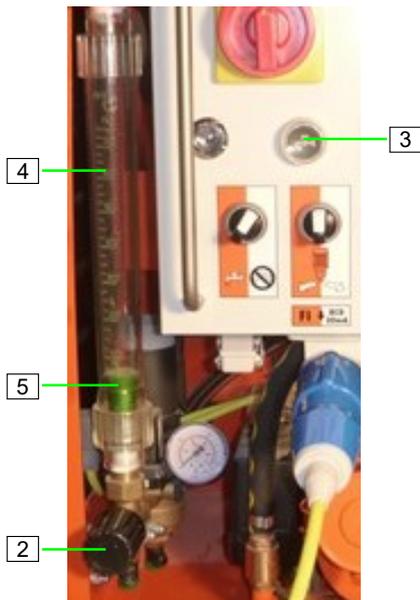


Figure 43: Setting the water quantity

1. Close all water outlet taps on the water manifold.
2. Open water tap for water supply.
3. Open water sampling valve (1) until the water emerges without bubbles, then close again.
4. Open needle valve (2) by two turns to the left.
5. Press the water flow button (3) until no more air bubbles can be seen in the water flowmeter (4).
6. Adjust the expected water quantity at the needle valve (2), which can be seen at the green cone (5) in the sight glass of the water flowmeter (4).

#### NOTE



Observe the specifications of the material manufacturer when setting the water factor.

#### NOTE



From a water factor of 500 l/h, the insert nozzle art.-no. 00108423 be removed from the water inlet of the rubber mixing pipe.



*Every interruption to the spraying process causes a slight irregularity in the consistency of the material. This irregularity normalises by itself as soon as the machine has been working for a short while.*

*Therefore it is important not to change the water quantity for each irregularity. Wait until the consistency of the material has set again.*

7. Connect water hose (6) to the water inlet (7) of the rubber mixing zone.

## Operation

### 5.3.6.2 Watering the mixing zone

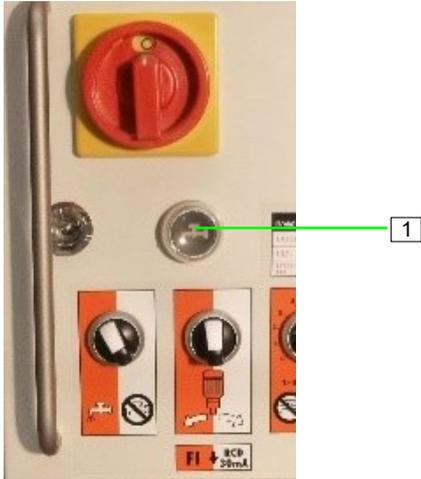


Figure 44: Watering the mixing zone

#### NOTE



The pump must generally be flushed with water. Flushing with water makes it easier for the pump to start up.

1. Keep the water flow button (1) pressed for approx. 2 seconds until the head of the rotor is covered with water.

### 5.3.7 Mortar hoses

#### 5.3.7.1 Preparing the mortar hoses

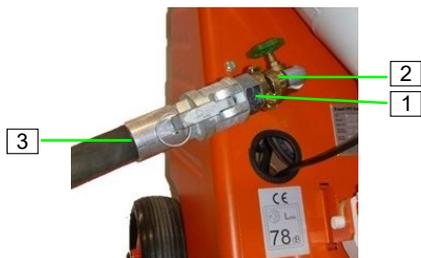


Figure 45: Preparing the mortar hoses

1. Connect the cleaner coupling (1) at the water extraction valve (2).
2. Connect the mortar hose (3) to the cleaner coupling (2).
3. Open the water sampling valve (2) and water the mortar hose (3).
4. Remove mortar hose and cleaner coupling again and disconnect from each other.
5. Remove all the water from the mortar hose.
6. Pre-lubricate the mortar hose with about 2 litres of wallpaper paste.
7. The wallpaper paste is mixed through the mortar hose with the first mixing.

#### ⚠ WARNING



The mix could burst out under pressure and result in serious injuries, especially injuries to the eyes.

Hoses that tear off can lash wildly and injure those standing nearby!

- Never loosen the hose couplings as long as there is pressure on the mortar hoses (check mortar pressure gauge)!

### 5.3.7.2 Connecting the mortar hose



Figure 46: Connecting the mortar hose

1. Connect the mortar hose (1) to the mortar pressure gauge (2).

#### NOTE



Ensure clean and correct connection and tightness of the couplings! Dirty couplings and rubber seals are not watertight, and water might leak under pressure inevitably leading to blockages.

2. Lay mortar hoses with a radius large enough so that the hoses do not kink.
3. Carefully secure risers so that they do not tear away from their own weight.
4. Turn the pump motor selector switch (3) to "right" position.
5. Allow the machine to run until all the wallpaper paste has emerged from the end of the mortar hose.
6. Collect the wallpaper paste in suitable container and dispose of as per regulations.
7. Turn the pump motor selector switch (3) to the "0" position.



Figure 47: Switching on

## 5.3.8 Compressed air supply

### 5.3.8.1 Connecting the air hose

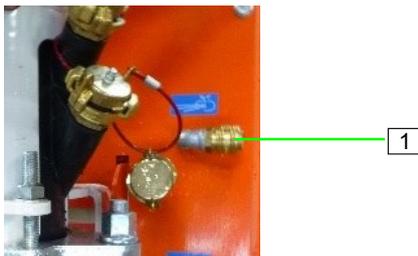


Figure 48: Connecting the air hose

1. Connect compressed air hose to the air manifold (1).

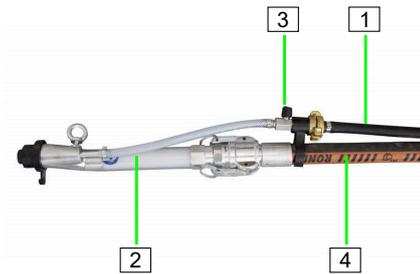
#### ⚠ WARNING



- Never undo hose couplings while the compressed air hose is pressurised.

## Operation

### 5.3.8.2 Connecting the spray gun



1. Connect compressed air hose (1) to the spray gun (2).
2. Make sure that the air tap (3) on the spray gun is closed.
3. Connect spray gun (2) to the mortar hose (4).

Figure 49: Spray gun

### 5.3.8.3 Switching on the air compressor



Figure 50: Switching on the air compressor

1. Plug the connector plug for the air compressor (1) into the blue surface-mounted safety socket (2).

#### NOTE



The DT4.8 air compressor may only be operated with the following fine plaster spraying nozzles:

Fine plaster spraying nozzle DN25-360° S10 200 Ewo

■ Item no. 00111804

Fine plaster spraying nozzle DN25-360° S10 600-30° Ewo

■ Item no. 00097283

### 5.3.8.4 Switching on the vibrating unit



Figure 51: Connecting the vibrating unit



*If the material is not to slide subsequently in the material hopper, the vibrating unit can be connected.*

1. Plug the connector plug for the vibrating unit (1) into the grey surface-mounted safety socket (2).



Figure 52: Switching on the vibrating unit

2. Turn the vibrating unit selector switch (3) to the "Automatic" position.
3. The vibrating unit operates according to the set interval times, 3 seconds pause - 3 seconds runtime.

### 5.3.9 Filling the material hopper with dry material



Figure 53: Bagged goods

#### ⚠ CAUTION



#### Danger of injury at the sack opener!

The sharp edges of the sack opener pose a risk of injury.

- Wear safety gloves.



*For initial filling with bagged material slowly pour half of the first bag into the material hopper!*

### 5.3.10 Booster pump (accessories)

Electrical system

#### ⚠ WARNING



#### Danger due to electrical voltage!

Connect the pump only to plug sockets with PE contact. For increased safety we recommend an RCD with a GFCI switch with a rated residual current of 30 mA for the circuit to which the pump will be connected. This applies in particular for installation close to water tanks, ponds, etc.

Line connection

#### NOTE



Ensure that the suction line or intake line is connected at the marked position.

If the pump is operated in suction mode, ensure that the suction line is kept as short as possible.

#### 5.3.10.1 Initial start-up booster pump



Figure 54: Filling the pump

Fill the PFT pressure booster pump with water prior to initial start-up to let the air escape from the pump housing.

- Fill in water via water filling plug (1) or water inlet (2).

Do not fill too quickly so that the air has time to completely escape from the housing.

It is best if the suction line is also filled at that time.

## Operation

### 5.3.10.2 Putting the pressure booster pump into operation

The following instructions have to be observed before operating the pump.

The pump has to be installed in a horizontal position.

Both the suction line and the pressure line must be connected before the pump is put into operation.

It is important that the lines are of adequate dimensions:

- At least 1" for the suction line
- At least 3/4" for the pressure line

Make sure that the hose is completely airtight and immersed in the liquid to be pumped, to avoid air being sucked in.

The end of the suction line (1) has to be equipped with a suction strainer with filter screen and built-in non-return valve.

We recommend an additional filter for fine particles in the suction line.



Figure 55: Suction strainer with filter screen item no. 00136619



*The flow rate of the pump decreases with increasing length of the suction line. Connect the booster pump as close as possible to the water sampling point (pressure is better than suction).*

If all these points have been observed the pump can be switched on. Depending on the length of the suction line, the suction time can be up to a few seconds.

If the pump is still not delivering after a short time, this may have one of the following causes:

- There is still air in the pump and this has to be completely vented again.
- The suction line has a leak and the pump draws air.
- The suction-side screen is clogged.
- There is a kink in the suction hose.
- The maximum suction head is exceeded.

#### NOTE



The booster pump must not run dry to avoid any damage!

## 5.4 Shutdown in case of emergency

### Shutdown in case of emergency

In dangerous situations, machine movements have to be stopped as quickly as possible, and the power supply has to be disconnected.



After the rescue operations

In case of danger proceed as follows:

1. Switch off the main switch immediately.
2. Secure the main switch against reactivation.
3. Inform responsible person at the operational site.
4. If necessary call for medical assistance and fire brigade.
5. Recover persons from the danger zone, initiate First Aid measures.
6. Keep access routes free for emergency vehicles.
7. If the severity of the emergency permits, inform the competent authorities.
8. Assign specialised personnel with the troubleshooting.

### **WARNING**



#### **Danger to life from premature reactivation!**

On reactivation there is danger to life for all persons in the danger zone.

- Ensure that the danger zone is clear before switching the machine back on.
- Check the system before reactivation and ensure that all safety equipment is installed and functional.

9. Check the system before reactivation and ensure that all safety equipment is installed and functional.

## 5.5 Putting the machine into operation

### 5.5.1 Checking the mortar consistency



Figure 56: Consistency inspection tube

1. Connect consistency inspection tube to the mortar pressure gauge.
2. Place a bucket or tray below the consistency inspection tube.

Mortar consistency inspection tube 25M

- Item no. 20104301

## Operation

### 5.5.2 Feeding material to the machine

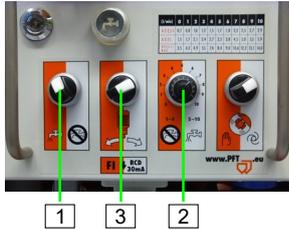


Figure 57: Switching on

1. Turn the water selector switch (1) to the left to the "with water" position.
  2. Turn potentiometer (2) for motor speed / material volume to position 7 (readjust as required).
  3. Turn the pump motor selector switch (3) to "right" position.
- ✓ The machine starts.



Figure 58: Checking the consistency

4. Check mortar consistency at consistency inspection tube (4).
  5. Turn the pump motor selector switch (3) to the "0" position.
- ✓ The machine stops.
6. Remove consistency inspection tube (4) and clean.

### 5.5.3 Potentiometer



Figure 59: Potentiometer

If the RITMO is switched on/off with the remote control within short time intervals, the mortar consistency will fluctuate.

The solenoid valve opens from 35 Hz. This means that no water can be supplied in the potentiometer positions 1 - 4.

- Value parameter 11 - 75 Hz with B-pump
- Value parameter 10 - 55 Hz with SD-pump

## 5.6 Remote control

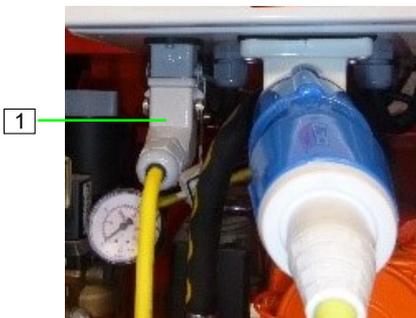


Figure 60: Remote control

Using the remote control without spray gun

#### NOTE



It is also possible to operate the machine without compressed air for pouring liquid filler or for working with a glue gun. Disconnect the connector plug from the air compressor and work without the spray gun for this. The machine is then switched on and off via an optional remote control cable.

1. Disconnect the connector plug for the switching off the pressure from the control box and connect remote control (1).
2. The RITMO can be switched on or off via the remote control.

## 5.7 Applying mortar

### ⚠ WARNING



#### Danger of injury from discharged mortar!

Discharged mortar may lead to injuries to eyes and face.

- Never look into the spray gun.
- Always wear protective goggles.
- Always position yourself in such a way that you are not hit by the mortar being discharged.



*The possible conveying distance depends mainly on the flowability of the mortar. Heavy, sharp-edged mortar has poor flow characteristics. Runny materials have good flow characteristics.*

*If 18, 20 or 25 bar operating pressure is exceeded, thicker mortar hoses have to be used.*

### 5.7.1 Opening the air tap on the spray gun



Figure 61: Switching on



Figure 62: Opening the air tap

1. Turn the pump motor selector switch (1) to "right" position.
2. Point the spray gun toward the wall to be plastered.
3. Ensure that nobody is in the discharge area of the mortar.
4. Open the air tap (2) on the spray gun.
5. The machine will start-up automatically via the pressure switch-off and the mortar emerges.



*The correct mortar consistency is reached, if the material mixes on the surface to be sprayed (we recommend application on wall surfaces from top to bottom). Uniform mixing and spraying cannot be ensured if the amount of water is insufficient. This can clog the hoses and the pumping components are then subjected to greater wear.*

## Operation

### 5.8 Interruption of work

#### NOTE



Always observe the setting time of the material to be processed:

Clean the system and mortar hoses depending on the setting time of the material and the length of the interruption (pay attention to outside temperature).

The guidelines of the material manufacturers have to be observed regarding breaks.

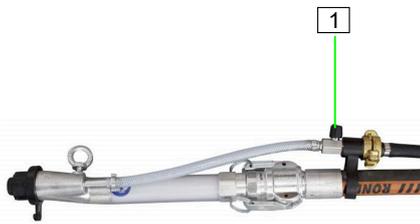


Figure 63: Closing the air tap

1. Close the air tap (1) if you interrupt your work for a short while.

✓ The machine stops.

By opening the air tap (1), the machine will start running again.

#### 5.8.1 In case of longer interruption of work / break

#### NOTE



Always observe the setting time of the material to be processed:

Clean the system and mortar hoses depending on the setting time of the material and the length of the interruption (pay attention to outside temperature).

The guidelines of the material manufacturers have to be observed regarding breaks.

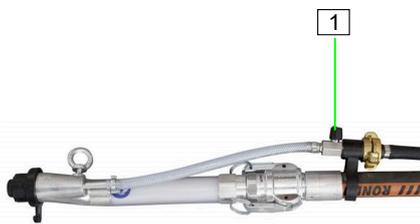


Figure 64: Closing the air tap

1. Close the air tap (1) if the work is interrupted for an extended period of time.



2. Switch the pump motor selector switch (2) and vibrating unit selector switch (3) to the "0" position.

Figure 65: Switching off the machine

## 5.9 Switching off the air compressor



1. Disconnect the connector plug from the air compressor (1).
2. Open air tap on the spray gun so that the residual pressure can escape.

### **⚠ WARNING**



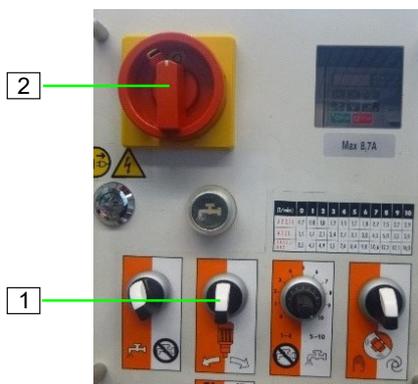
#### **Danger of injury from discharged mortar!**

Discharged mortar may lead to injuries to eyes and face.

- Beware of residual pressure.

Figure 66: Unplugging the connector plug

## 5.10 Switching off the machine



1. Turn the pump motor selector switch (1) to the "0" position.
2. Turn the main switch (2) to position "0".

Figure 67: Switching off the machine

## Operation

### 5.11 Working with pastes

#### 5.11.1 Recommended accessories for pastes



Air compressor COMP P-320, 230 V, 1 Ph, 50 Hz

- Item no. 00762978



Spraying gun for ornamental plaster DN25 VA10 100 Geka

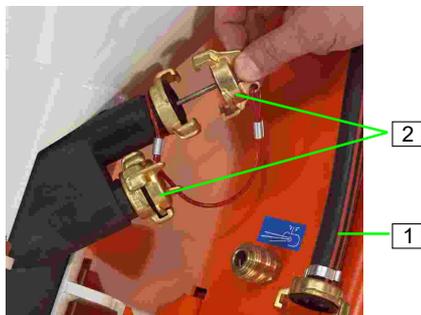
- Item no. 20195900



RONDO DN25 hydraulic connection V-part | Female part - 10 m

- Item no. 00021100

#### 5.11.2 Working with pastes



1. Disconnect the connector plug from the air compressor.
2. Prepare mortar hoses and establish compressed air supply.
3. Uncouple water hose (1) from the mixing tube and close both water inlets on the mixing tube with blind cap (2).
4. The paste can be filled into the material hopper.

Figure 68: Close blind cap

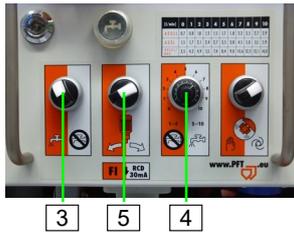


Figure 69: Switching on the machine

5. Turn the water selector switch (3) to the "without water" position.
  6. Turn potentiometer (4) for motor speed / material volume to position 3 (readjust as required).
  7. Turn the pump motor selector switch (5) to "right" position.
- ✓ The machine starts.

## 5.12 Measures to be taken in case of water outage

### NOTE



Clean water can be supplied to the machine from a container by means of a pressure booster pump (item no. 00493686).

## 5.13 Action in case of power failure



Figure 70: Main switch to position "0"

Main switch to position "0"

1. Close the air tap on spray gun.
2. Turn the main switch to position "0".
3. Switch off air compressor.
4. Have the power supply connection checked by an expert.

## Operation

### 5.13.1 Discharging mortar pressure



Figure 71: Check and relieve the mortar pressure

#### WARNING



##### Overpressure on the machine!

When opening machine parts they can open in an uncontrolled manner and injure the operator.

- Only open the mortar hoses if the mortar pressure gauge (1) indicates the pressure has fallen to "0 bar".

#### WARNING



##### Danger of injury from discharged mortar!

Discharged mortar may lead to injuries to eyes and face.

- Never look into the spray gun.
- Always wear protective goggles.
- Always position yourself in such a way that you are not hit by the mortar being discharged.

1. Open air tap on the spray gun.
2. Check the mortar pressure gauge (1) if the mortar pressure has fallen to "0 bar". If necessary, discharge any mortar pressure by unscrewing the screws (2) slightly. In doing so, cover the work area with film.
3. Firmly tighten the screws (2) again.

### 5.13.2 Switching on the machine again after a power failure

#### NOTE



The machine is equipped with a restart interlock. In case of a power failure, this must be started as follows.



Figure 72: Switching on the machine after a power failure

1. Switch pump motor selector switch (1) and vibrating unit selector switch (2) to the "0" position.
2. Close the air tap on spray gun.
3. Turn main switch (3) to position "I".
4. Turn potentiometer (4) for motor speed / material volume to position 7 (readjust as required).
5. Switch pump motor selector switch (1) and vibrating unit selector switch (2) to the "right" position.
6. The machine starts again as soon as the air tap at the spray gun is re-opened.

#### NOTE



In case of a longer power cut, the machine and the mortar hoses have to be cleaned immediately.

## 5.14 Measures in case of risk of frost

### ⚠ CAUTION



#### Damage by frost!

Water that expands on freezing inside the component can cause serious damage.

Therefore:

- Only install dry parts.

Carry out the following steps when the pump is not operating and there is a danger of frost.

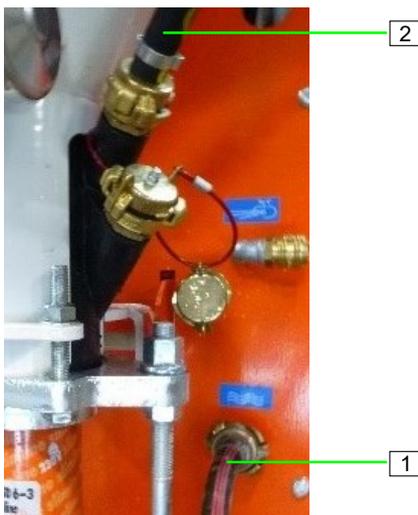


Figure 73: Disconnect water supply

1. Disconnect the water hose (1) from the water inlet.
2. Remove the water hose (2) from the mixing tube.

## Operation



Figure 74: Removing the mixing shaft

3. Take mixing shaft (3) out of the mixing zone.



Figure 75: Opening the outlet taps

4. Open outlet taps (4) on the fitting block.
5. Allow water to drain off and close outlet taps again.

### NOTE



Make sure that the water fully flows out of the water manifold.

### 5.14.1 Blowing the water manifold dry

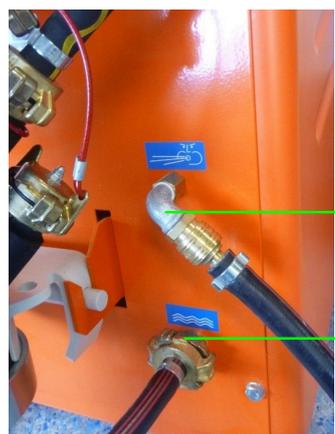


Figure 76: Connecting the air hose

1. Connect air hose with Geka coupling and EWO coupling to the compressed air flange (1) and to the water inlet (2).

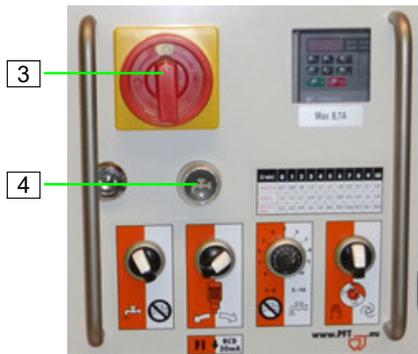


Figure 77: Blowing the water manifold dry

2. Switch the air compressor on/off.
3. Turn main switch (3) to position "I".
4. Press and hold the water flow button (4) for approx. 10 seconds.
5. The water is blown out of the manifold with compressed air.
6. Open all outlet taps and blow out with compressed air again.
7. Switch off/unplug the air compressor.
8. Turn the main switch (3) to position "0".

#### NOTE



Make sure that the water fully flows out of the water manifold.

## 5.15 Ending work / cleaning the machine

### 5.15.1 Cleaning

- Clean the machine daily at the end of work and in case of extended breaks.

#### NOTE



#### Water can enter sensitive machine parts!

- Before cleaning the machine cover all openings in which no water must enter for safety and functional reasons (e.g.: electric motors and control cabinets).
- Remove the covers completely after cleaning.

### 5.15.2 Secure against restarting

#### ⚠ WARNING



#### Danger to life from unauthorised restarting!

When working with the machine there is the risk that the energy supply is switched on without authorisation. This poses a danger to life for the persons in danger area.

- Before starting work, switch off all electrical power supplies and secure them against being switched back on again.
- If the protective covers are removed for cleaning purposes, it is essential that they be properly reattached when work is finished.

## Operation

### 5.15.3 Disconnecting and cleaning the mortar hose

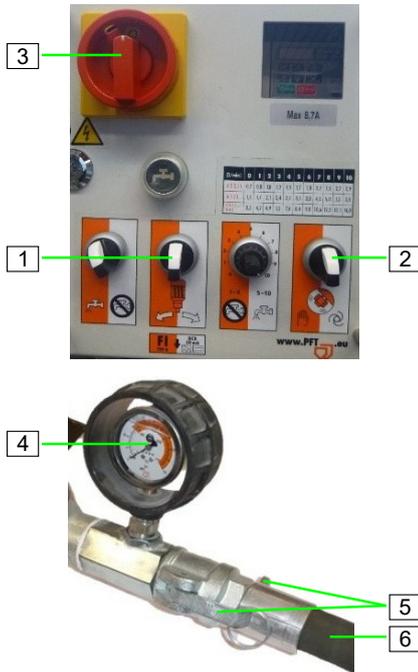


Figure 78: Disconnecting the water hose



Figure 79: Cleaning the mortar hose



Figure 80: Cleaning the spray gun

#### Disconnecting the water hose

The machine must be cleaned daily after work and before prolonged pauses.

1. Switch pump motor selector switch (1) and vibrating unit selector switch (2) to the "0" position.
2. Turn the main switch (3) to position "0".
3. Check the mortar pressure gauge (4) to determine whether the mortar pressure has fallen to "0 bar".

#### ⚠ WARNING



#### Overpressure on the machine!

When opening machine parts they can open in an uncontrolled manner and injure the operator.

- Only open the machine if the pressure has fallen to 0 bar.

4. Release cam lever (5) and uncouple mortar hose (6) from the mortar pressure gauge.
5. Only uncouple the air hose from the spray gun.

#### Cleaning the mortar hose

#### NOTE



The mortar hoses and spray gun must be cleaned immediately at the end of work.

1. Connect the cleaner coupling (1) at the water extraction valve (2).
2. Press the water saturated sponge ball (3) into the mortar hose (4).
3. Connect mortar hose (4) with the sponge ball to the cleaner coupling (1).
4. Remove fine plaster nozzle (5) from the spray gun.
5. Undo eye bolt (6) and pull air nozzle tube (7) out of the spray head.
6. Open the water extraction valve until the sponge ball exits the spray gun.
7. Repeat this procedure several times in case of heavy soiling.
8. For different hose diameters, the mortar hoses should be cleaned separately with the appropriate sponge balls.
9. Hose down spray gun with water jet.
10. Knock free air nozzle tube (7) with mandrel.
11. Switch on compressor and blow air nozzle tube free.
12. Reassemble spray gun.

### 5.15.4 Connecting the water hose



1. Connect the water hose (1) to the mixing tube.

Figure 81: Connecting the water hose

### 5.15.5 Cleaning the mixing tube



Figure 82: Opening the motor tilt flange

1. Pull out 10-pole connector plug (1).
2. Open quick fastener (2).
3. Tilt motor to the side.

#### NOTE



The housing must be closed with the protective cover (3) during cleaning and transporting of the motor (Protection against moisture and damage).

4. Remove the mixing shaft (4) and clean it.
5. Clean the mixing zone with a spatula.

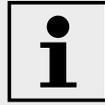
## Operation

### 5.15.5.1 Inserting the mixing tube cleaner



Figure 83: Inserting the mixing tube cleaner

1. Insert the mixing tube cleaner (1) and cleaner shaft into the mixing tube.



*Insert the mixing tube cleaner (1) into the mixing tube with the scrapers pointing downward.*

#### NOTE



When inserting the cleaner shaft make sure that the cleaner shaft (2) engages in the head of the rotor (3) and when closing the motor tilt flange that it correctly engages in the coupling claw (4).

#### CAUTION



**Danger of crushing at the motor tilt flange!**

There is a danger of crushing injuries when closing the motor tilt flange.

- Never reach into the closing range of the motor tilt flange.

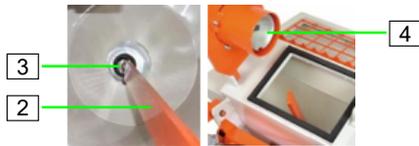


Figure 84: Cleaner shaft seat

#### Cleaning the mixing tube

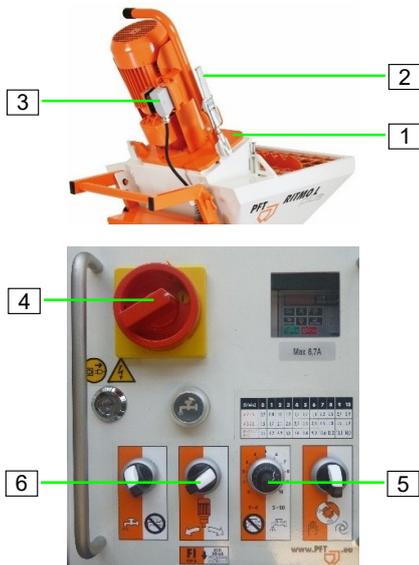
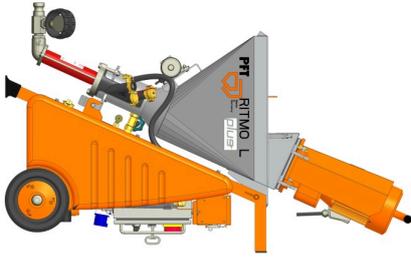


Figure 85: Cleaning the mixing tube

1. Close motor tilt flange (1) with gear motor.
2. Close quick fastener (2).
3. Insert 10-pole connector plug (3).
4. Turn main switch (4) to position "I".
5. Turn potentiometer (5) for motor speed / material volume to position 4.
6. Turn the pump motor selector switch (6) to "right" position.
- ✓ The machine starts.
7. Allow the machine to run for approx. 5 - 10 seconds until the mixing tube is cleaned.
8. Turn the pump motor selector switch (6) to the "0" position.
9. Pull out 10-pole connector plug (3).
10. Undo quick fastener (2) and tilt motor to the side.
11. Take mixing tube cleaner with cleaner shaft out of the mixing tube.

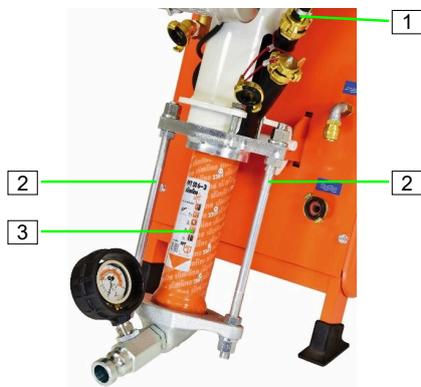
### 5.15.5.2 Placing the machine on its rear



For easier pump replacement / pump cleaning, the RITMO can be placed on its rear.

Figure 86: Turning over the machine

### 5.15.5.3 Cleaning the rubber mixing zone



1. Remove the water hose (1) from the mixing tube.
2. Undo tie rod (2).
3. Remove pump unit (3) with mortar pressure gauge and clean.

Figure 87: Removing the pump unit



4. Pull rubber mixing zone out of the material hopper and clean.
5. Reinsert or mount rubber mixing zone and pump unit after cleaning.

Figure 88: Cleaning the rubber mixing zone

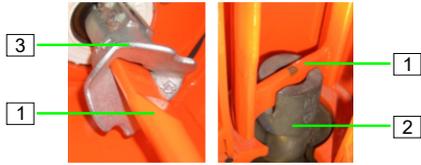


6. Make sure the rubber mixing zone is securely seated.
7. Turn the rubber mixing zone to the left as far as it will go.

Figure 89: Seating of the rubber mixing zone

## Operation

### 5.15.5.4 Inserting the mixing shaft



1. Insert mixing shaft (1) and ensure correct positioning at the rotor (2).
2. When closing the tilt flange ensure that the mixing shaft (1) engages properly into the drive dog (3).
3. Close the quick closure.

Figure 90: Inserting the mixing shaft

### 5.15.6 Cleaning the material hopper



*The inside of the material hopper can be cleaned with a water hose after having been emptied completely.*

## 5.16 Reaction in the event of faults

### Reaction in the event of faults

The following applies as a general rule:

1. In the event of faults presenting immediate danger to persons or property, activate the emergency OFF function immediately.
2. Determine cause of the fault.
3. If the rectification of faults requires works in the danger zone, switch off the system and secure against restarting.
4. Inform the manager on site immediately about the fault.
5. Depending on the type of fault, commission authorised skilled personnel or rectify the fault yourself.



*The following fault table gives information on who is authorised to rectify the fault.*

### 5.16.1 Safety

#### Personnel

- The work for rectification of faults described here can be carried out by the operator, unless marked otherwise.
- Some works must be carried out only by specially trained skilled personnel or exclusively by the manufacturer. Information on this can be found in the description of the individual faults.
- Work on electrical systems must always only be carried out by qualified electricians.

#### Personal protective equipment

The following protective equipment has to be worn for all maintenance work:

- Protective clothing
- Protective goggles
- Protective gloves
- Safety shoes

## 5.16.2 Faults

The following chapter describes possible causes for faults and the activities carried out for their rectification.

In case faults occur frequently, shorten the maintenance intervals in accordance with the actual load.

Contact your dealer if malfunctions occur that cannot be solved using this manual.

## 5.16.3 Fault displays



Figure 91: Fault displays

The following installation indicates faults:

- Faults in the frequency converter are shown in the display.

Remedial measures are described in the enclosed Quick Reference Guide.

## Operation

### 5.16.4 Table of faults

Fault	Possible cause	Troubleshooting	Rectification by
Machine does not start water	Water pressure too low	Check the water supply, clean the strainer screen	Operator
	Pressure gauge shows less than 2.2 bar	Connect booster pump	Service technician
Machine does not start current	Power supply not in order	Repair power supply	Service technician
	Main switch not activated	Activate main switch	Operator
	RCD was triggered	Reset RCD	Service technician
	Motor protection switch triggered	Turn motor protection switch in control box to position 1	Service technician
	Contactor defective	Change contactor	Service technician
	Fuse defective	Change fuse	Service technician
Machine does not start air	Insufficient drop in pressure in the remote control due to blocked air duct or air nozzle pipe	Clean blocked air duct or air nozzle pipe	Operator
	Air safety switch is obstructed	Adjust the air safety switch	Service technician
	Air compressor not switched on	Switching on the air compressor	Operator
Machine does not start material	Too much thickened material in hopper or mixing section	Empty half of the hopper and start again	Operator
	Excessively dry material in pump part	Allow the machine to run backwards, otherwise remove pump and clean it	Operator/ service technician
Water not flowing (flowmeter does not display anything)	Solenoid valve (hole in membrane blocked)	Clean solenoid valve	Service technician
	Solenoid coil defective	Change solenoid coil	Service technician
	Pressure reducing valve closed	Open pressure reducing valve	Operator
	Water inlet at mixing tube blocked	Clean water inlet at mixing tube	Operator
	Needle valve closed	Open needle valve	Operator
	Cable to solenoid valve defective	Replace cable to solenoid valve	Service technician
Pump motor will not start	Pump motor defective	Replace pump motor	Service technician
	Connection cable defective	Change connection cable	Service technician
	Plug or mounted socket defective	Replace plug or mounted socket	Service technician
	Motor protection switch defective or triggered	Replace or reset motor protection switch	Service technician



**Operation**

Fault	Possible cause	Troubleshooting	Rectification by
Machine stops after a short while	Strainer screen is dirty	Clean or replace filter	Operator
	Filter of pressure relieve device contaminated	Clean or replace filter	Operator
	Hose connection or water supply line too small	Enlarge hose connection or water supply line	Operator
	Water inlet pipe too long or inlet pressure too low	If necessary, connect pressure booster pump	Service technician
Machine does not switch off	Air pressure safety switch set incorrectly or defective	Set or replace air pressure safety switch	Service technician
	Compressed air hose or gaskets defective	Replace compressed air hose, replace gaskets or check compressor	Service technician
	Air tap on spray gun defective	Replacing the air tap	Service technician
	Power provided by compressor is too low.	Check compressor	Service technician
	Air duct is not connected to the compressor	Connect air supply to compressor	Operator
Mortar flow "thick-thin"	Too little water	Increase the water quantity by 10 % for approx. ½ minute and then turn down slowly	Operator
	Water safety switch set incorrectly or defective	Set or replace water pressure safety switch	Service technician
	Mixing shaft defective; no original PFT mixing shaft	Replace mixing shaft with an original PFT mixing shaft	Operator
	Pressure reducer set incorrectly or defective	Adjust or replace pressure reducer	Service technician
	Rotor worn or defective	Replace rotor	Service technician
	Stator worn	Replace stator	Service technician
	Inner wall of mortar hose defective	Replace mortar hose	Operator
	Rotor too deep in pressure flange	Replace pressure flange	Service technician
	No original PFT spare parts	Use original PFT spare parts	Service technician
No mortar flow (air bubbles)	Poor mixing in mixing tube	Add more water	Operator
	Mortar clogs and narrows mixing tube inlet	Add more water or clean/replace mixing shaft	Operator
	Mixing shaft defective	Replace mixing shaft	Operator
	Material in mixing tube has become wet	Empty mixing shaft, dry and begin again	Operator
	Driving dog defective	Replace driving dog	Service technician

## Operation



Fault	Possible cause	Troubleshooting	Rectification by
During operation water rises in the mixing tube	Backpressure in mortar hose higher than pump pressure	Retighten or replace stator	Service technician
	Rotor or stator worn	Replace rotor or stator	Service technician
	Hose blockage due to mortar being too thick (high pressure due to low water factor)	Remedy hose blockage, increase water factor	Service technician

### 5.16.5 Hose blockages

Indications Blockages can occur in the pressure flange or in the mortar hoses.

Indications are:

- Rapidly increasing pressure head
- Blockage of pump
- Running difficulties or blockage of the pump motor
- Expansion and turning of the mortar hose
- No material leakage at the hose ends

Possible causes:

- Heavily worn mortar hoses
- Badly greased mortar hoses
- Residual water in mortar hose
- Clogging of the pressure flange
- Severe restriction at the couplings
- Kink in the mortar hose
- Leaks at the couplings
- Poorly pumping and separated materials

Earlier damage to the mortar hose



*Should the pressure in the mortar hose exceed 60 bar in the event of a machine failure due to material clogging, replacement of the mortar hose is recommended as there might be damage in the hose that is not externally visible.*

## 5.16.6 Removal of clogging in hoses

### WARNING

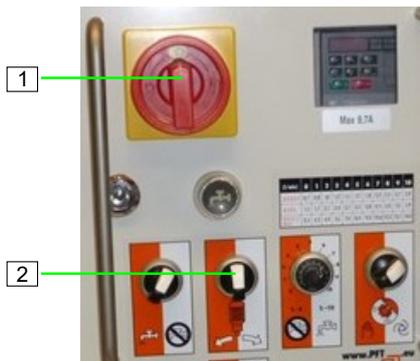


#### Danger from discharged material!

Never detach hose couplings if the feed pressure has not been fully released! Material to be conveyed can be discharged under pressure and cause injuries particularly to the eyes.

Persons commissioned with the cleaning of clogged hoses have to wear personal protective equipment (protective goggles, gloves) for safety reasons, and must position themselves in such a way that they cannot be hit by discharged material. Other persons have to clear the area.

### 5.16.6.1 Let the pump run backwards



1. Turn main switch (1) to position "I".
2. Switch selector switch of the pump motor (2) to the "left" position, until the pressure at the mortar pressure gauge has dropped to "0 bar".
3. Turn the main switch (1) to position "0".

Figure 92: Reverse operation

## Operation

### 5.16.6.2 Blockage cannot be cleared



Figure 93: Checking the grout pressure

#### ⚠ WARNING



##### Overpressure on the machine!

When opening machine parts they can open in an uncontrolled manner and injure the operator.

- Only open the mortar hoses if the mortar pressure gauge (1) indicates the pressure has fallen to "0 bar".

#### ⚠ WARNING



##### Danger of injury from discharged mortar!

Discharged mortar may lead to injuries to eyes and face.

- Never look into the spray gun.
- Always wear protective goggles.
- Always position yourself in such a way that you are not hit by the mortar being discharged.

1. Undo both screws (2) on the pressure flange slightly to ensure the residual pressure can escape fully.
2. As soon as the pressure has dropped to "0" bar, tighten the screws (2) again.



Figure 94: Detaching the coupling

#### NOTE



Clean mortar hoses immediately

3. Cover coupling connections with tear-proof film.
4. Release cam lever (3) and hose connections.
5. Remove blockage by tapping or shaking at the point of the blockage.
6. If necessary, insert a flushing hose into the mortar hose and flush out the mortar.
  - PFT flushing hose item no. 00113856

### 5.16.6.3 Switching on the machine after removing a blockage



Figure 95: Switching on the machine again

1. Switch pump motor selector switch (1) and vibrating unit selector switch (2) to the "0" position.
2. Close the air tap on spray gun.
3. Turn main switch (3) to position "I".
4. Turn potentiometer (4) for motor speed / material volume to position 7 (readjust as required).
5. Switch pump motor selector switch (1) and vibrating unit selector switch (2) to the "right" position.
6. Let the machine run for a short while without mortar hoses.
7. As soon as material flows out of the pressure flange, switch the pump motor selector switch (1) to the "0" position.
8. Apply wallpaper paste to the cleaned mortar hoses and connect to the machine and spray gun.
9. Turn the pump motor selector switch (1) to "right" position.
10. The machine starts again as soon as the air tap at the spray gun is re-opened.

## Maintenance

### 6 Maintenance

#### 6.1 Safety

##### Personnel

- The maintenance works described here can be carried out by the operator, unless marked otherwise.
- Some maintenance work must only be carried out by specially trained technical personnel or exclusively by the manufacturer.
- Work on electrical systems must always only be carried out by qualified electricians.

##### Basic information

#### **WARNING**



#### **Risk of injury due to improperly carried out maintenance work!**

Improper maintenance can lead to severe injuries or considerable property damage.

- Prior to starting the works ensure that there is enough space to carry out the works.
- Ensure order and safety at the assembly site! Unattached components or tools left lying around or stacked on one another can cause accidents.
- If components have been previously removed, ensure that they are mounted again correctly, reattach all fastening elements and adhere to the specified screw tightening torques.

##### Electrical system

#### **DANGER**



#### **Danger to life from electric current!**

Contact with live components can lead to death or serious injury. Live electrical components can move uncontrollably and cause serious injury.

- Switch off the energy supply before starting any work and secure against restarting.

### 6.1.1 Remove connection cable



Figure 96: Remove connection cable

#### Electrical system

##### **⚠ WARNING**



##### **Danger to life from electric current!**

There is danger to life if you come in contact with live parts. Activated electrical components can carry out uncontrolled movements and cause serious injuries.

Therefore:

- Switch off the energy supply before starting any work and secure against restarting.
- Disconnect the power supply by removing the connection cable.

#### Secure against restarting

##### **⚠ WARNING**



##### **Danger to life from unauthorised restarting!**

When working with the tool, there is the risk that the energy supply is switched on without authorisation. This poses a danger to life for the persons in danger area.

Therefore:

- Switch off all power supplies before starting any work and secure against restarting.

## 6.2 Environmental protection

#### Environmental protection

Observe the following notes on environmental protection when carrying out maintenance works:

- Remove the discharged, exhausted or surplus grease at all greasing points that are lubricated manually and dispose of in accordance with the local applicable regulations.
- Collect used oil in suitable containers and dispose of it according to the applicable local regulations.



### 6.3 Maintenance plan

The following paragraphs describe the maintenance works required for an optimal and trouble-free operation.

In the event that increased wear is detected during regular checks, the required maintenance intervals have to be shortened according to the actual signs of wear.

Should you have any queries regarding maintenance works and intervals contact the manufacturer, see back page for service address.



*The maintenance is limited to a few checks. Thorough cleaning after use is the most important maintenance.*

Interval	Maintenance work	To be carried out by
Daily	Clean/replace the strainer screen in the water inlet.	Operator
Weekly	Clean/replace intake filter of the compressor.	Service technician
Every 2 weeks	Clean/replace the strainer screen in the pressure reducer.	Service technician

### 6.4 Maintenance work

In the event that increased wear is detected during regular checks, the required maintenance intervals have to be shortened according to the actual signs of wear.

Should you have any queries regarding maintenance works and intervals contact the manufacturer, see back page for service address.

#### 6.4.1 Implementation by a service technician



*A service technician is responsible for the assembly and commissioning of machines. In addition, service technicians carry out maintenance and repair work. If work is required on the control box or on other electrical parts, the service technician must have completed vocational training as an electrician.*

### 6.4.2 Strainer screen in the water inlet

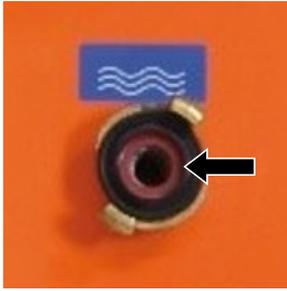


Figure 97: Strainer screen in the water inlet

Implementation by operator.

1. Remove the strainer screen from the Geka coupling.
2. Clean the strainer screen.
3. Replace the screen if dirt is severe.
4. Reinsert strainer screen.

Screen for Geka coupling:

- Item no. 20152000

### 6.4.3 Strainer screen in pressure reducer



Figure 98: Strainer screen in pressure reducer

Implementation by a service technician

1. Remove the closure cap (1) from the pressure reducer.
2. Remove strainer screen (2) and clean (every two weeks).
3. Replace the strainer screen if dirt is severe.
4. Insert strainer screen and screw on the closure cap.

Screen for pressure reducer:

- Item no. 20156000

### 6.4.4 Pressure reducing valve

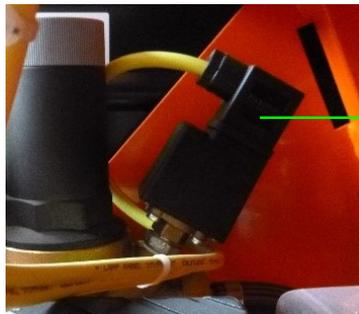


Figure 99: Pressure reducing valve

Check setting of the pressure reducing valve.

- 1.4 bar at maximum flow rate.
- Needle valve (1) completely open.

### 6.4.5 Setting value pressure switch water



Implementation by a service technician

If more blockages occur, the pressure switch Water (1) must be replaced. The pressure switch is fixed in its setting and cannot be readjusted.

Pressure switch water (1)	Machine switches "ON"	Machine switches "OFF"
Water	1.7 bar	1.4 bar

Figure 100: Pressure switch

### 6.4.6 Setting value pressure switch air compressor



Pressure switch Compressor (1)	Compressor switches "ON"	Compressor switches "OFF"
Compressor	1.1 bar	1.4 bar

Pressure switch-off of machine (2)	Machine switches "ON"	Machine switches "OFF"
Machine	0.9 bar	1.2 bar

Figure 101: Pressure switch

The safety valve (3) for the air compressor is set to 1.8 bar.

### 6.4.7 Check the slider width

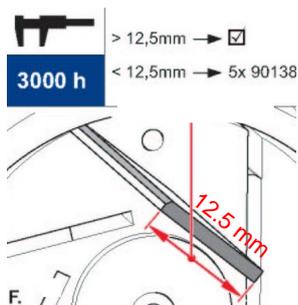
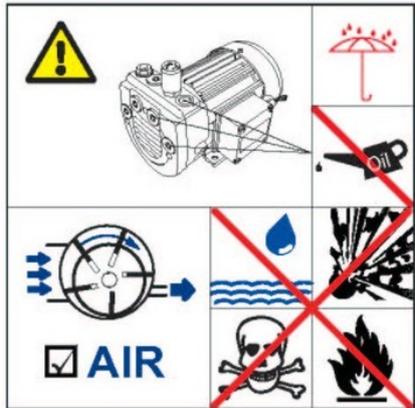


Figure 102: Check the slider width

Due to friction with the housing wall, the slider is subject to wear.

1. Check the slider width after 3,000 operating hours or annually.
2. The slider width should be at least 12.5 mm.
3. Blow dry compressed air through the housing during replacement.

### 6.4.8 Cleaning the air compressor and air filter



- The compressor operates free of oil and must not suck in any oil mist.
- The surrounding temperature must not exceed 45 °C.
- Store the compressor in a dry place and avoid condensation due to water vapour.
- Using the machine in an explosive atmosphere is forbidden.

#### Cleaning the air filter

Clean the pre-filter weekly:

1. Loosen the tension springs (1) and remove filter insert (2).
2. Blow compressed air through the pre-filter from inside to outside.
3. Be sure to replace any clogged, oily, greasy or damaged filter cartridges.

Filter cartridge D 50x58 mm:

- Item no. 00087547

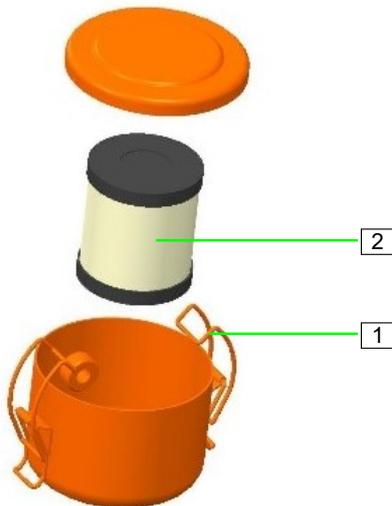


Figure 103: Cleaning the air filter

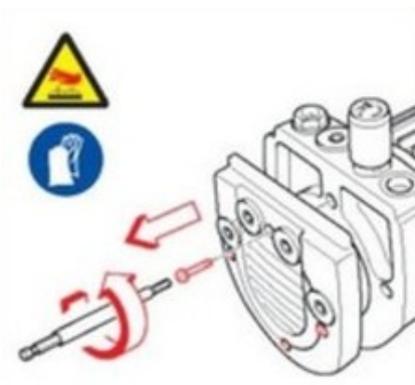


Figure 104: Loosening the side cover

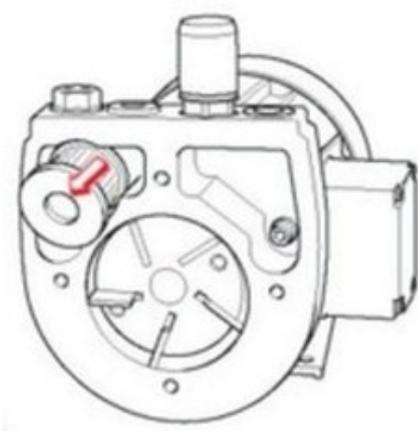
High temperatures are generated on the compressor due to air compression:

- Protect against contact with hot surfaces.
- Shield the area of traffic.
- Attach warning signs.

If no pre-filter is mounted, the compressor filter must be cleaned weekly.

1. With the pre-filter, the filter integrated in the compressor only needs to be cleaned very four weeks. Undo screws on the side cover.

## Maintenance



2. Remove filter, blow it out from the inside to the outside with compressed air (do not wash it).
3. Be sure to replace any clogged, oily, greasy or damaged filter cartridges.

Filter cartridge D=30x13x32 mm:

- Item no. 00077766

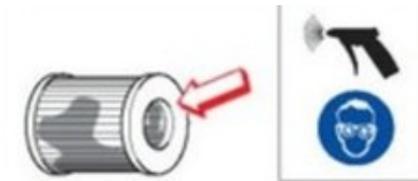
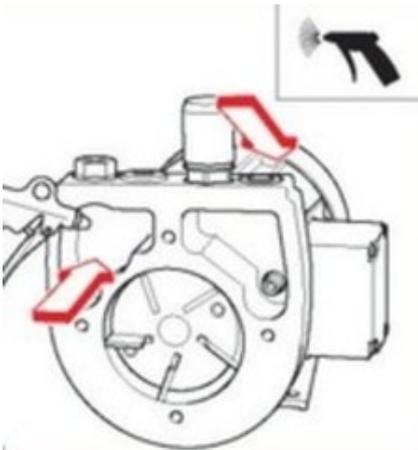


Figure 105: Blowing out the filter



4. Blow compressed air through the air filter housing to remove dirt particles.

Figure 106: Blowing out the air filter housing

### 6.4.9 Replacing the pump / cleaning the pump

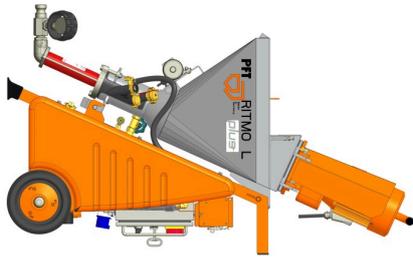


Figure 107: Turning over the machine



Figure 108: Removing the pump unit

#### NOTE



For easier pump replacement / pump cleaning, the RITMO can be placed on its rear.

1. Loosen the screws (1).
2. Remove mortar pressure gauge with pressure flange (2) and pump unit (3).
3. Insert new rotor and stator or cleaned pump unit and tighten screws.

#### NOTE



Only store assembled pumps (rotor in stator) for a few days, since longer storage may cause the rotor and stator to become inseparably joined.

#### NOTE



It is essential to spray the pump (rotor in stator) with assembly spray before assembly, as otherwise the break-away torque required for the pump motor is too high.

- Assembly spray for PFT rotor/stator item no. 00588821

### 6.5 Actions after completed maintenance

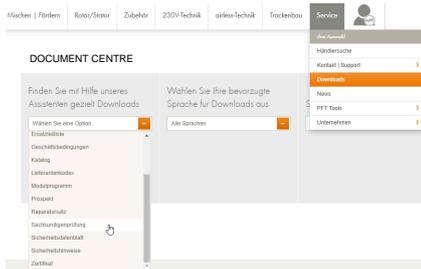
After finishing the maintenance works and prior to switching on the machine, the following steps have to be carried out:

1. Check all previously loosened screw connections for secure fit.
2. Check if all previously removed safety systems and covers are properly reinstalled.
3. Ensure that all tools, materials and other equipment used have been removed from the work area.
4. Clean the work area and remove any spilled materials such as liquids, processing material or similar.
5. Ensure that all safety systems of the installation work perfectly.

# Maintenance PFT

## 6.6 Periodic inspection/expert inspection

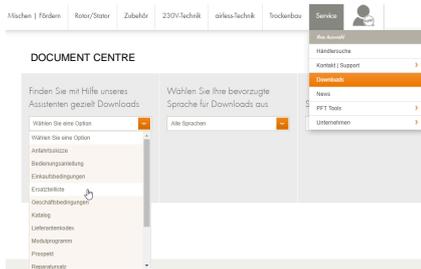
- Construction machinery has to be inspected for safe working condition in accordance with the operating conditions and the operational requirements as needed, however at least once a year by an expert.
- Pressure vessels have to undergo the prescribed expert inspections.
- The inspection results have to be documented and kept at least until the next inspection.
- The documents for the expert inspection can be found on the internet at [www.pft.net](http://www.pft.net).
- Open the Document Centre under Service → Downloads.
- In this area, select the expert inspection category to access all relevant inspection documents.



## 6.7 Spare parts lists

The spare parts lists for the machine can be found on the Internet at [www.pft.net](http://www.pft.net).

- Open the Document Centre under Service → Downloads.
- In this area, select the spare parts list category.
- In addition, select the machine you are looking for.



### 6.7.1 Accessories

Recommended accessories/equipment can be found in the PFT machine and equipment catalogue or under [www.pft.net](http://www.pft.net)



## 7 Disassembly

After the useful service life has been reached, the device has to be dismantled and disposed of in an environment-friendly manner.

### 7.1 Safety

#### Personnel

- Disassembly must be carried out by specially trained technical personnel only.
- Work on the electrical system must be carried out by qualified electricians only.

#### Basic information

#### **WARNING**



#### **Risk of injury in case of improper disassembly!**

Stored residual energies, sharp components, points or edges at and inside the device or on the required tools might cause injuries.

Therefore:

- Prior to starting the works ensure that there is sufficient space.
- Carefully handle components with sharp edges.
- Ensure order and cleanliness at the working place! Loose components and tools on top of one another or lying about pose potential accident risks.
- Dismantle components correctly. Pay attention to partly high dead weight of the components. If required, use lifting equipment.
- Secure components that they do not fall down or topple over.
- In case of doubt, consult the dealer.

#### Electrical system

#### **DANGER**



#### **Danger to life from electric current!**

Contact with live components can lead to death or serious injury. Activated electrical components can carry out uncontrolled movements and cause serious injuries.

Therefore:

- Prior to beginning the disassembly, switch off the power supply and fully disconnect it.

### 7.2 Disassembly

When decommissioning, clean the device and dismantle it according to the applicable work safety and environmental protection regulations.

Prior to starting the disassembly:

- Switch off device and secure against restarting.
- Disconnect the entire energy supply from the machine and discharge the residual energy.
- Remove operating and auxiliary materials as well as residual processing materials and dispose of them in an environmentally sound manner.

## 8 Disposal

Provided no return or disposal agreements have been made, recycle the disassembled parts:

- Scrap metals.
- Recycle plastic elements.
- Dispose of remaining components, sorted according to the type of material.

### NOTE



#### **Environmental damage due to incorrect disposal!**

- Electrical scrap and components, lubricants and other process materials are subject to special guidelines and may only be disposed of by approved waste disposal specialists!



*Local authorities and waste disposal specialists can provide more details on the correct disposal of materials.*

## Disposal





PFT - ALWAYS AT YOUR SITE



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